



## Beveltools, the Game Changer

Regardless of whether you are bevelling or rounding metal, Beveltools' innovative patented technology creates a true revolution!

The current methods for weld preparation, rounding and bevelling are physically demanding, inaccurate and time-consuming.

It should be possible to do this differently...

That is why Beveltools has developed 2 compact and ergonomic concepts, Bevel Mate® and Bevel Mite®. They make weld preparation, bevelling and rounding metal easier, faster, more accurate and cheaper.

With Beveltools your company will be ready for the future.



## Weld preparation and bevelling

Welding remains a professional's job. Not everybody can create strong and clean weld. It all starts with a perfect bevel.

By introducing the norm NEN-EN 190 a good welding becomes more important, due to the specific requirements to manufacture steel and aluminum construction components.

The new concepts from Beveltools provide a perfectly bevelled edge with significantly decreased labor-time and effort.

## Consistent and accurate angle

The consistent and accurate angle given to the metal by products of Beveltools provides a stronger welded joint.

Machine quality finish without contamination A better welded joint is created through reduced encapsulation in the weld, because Beveltools products do not contaminate the metal.





### Fast and flexible

Fast and perfect bevelling; on average 4 feet of bevelling can be done in 1 minute. The machine is adjusted and the bevel heads are replaced in a matter of seconds.

## No finishing and no discoloration

A perfect end result is achieved, without additional finishing. Discolouration is prevented through reduced-sparking machining that adds hardly any heat to the material.

### Better working conditions

Lightweight and almost vibration-free. The chips are large enough to immediately drop to the ground. No hazardous dust particles and/or combustion gases are released.

Rounding

For both IMP PSC norm as ISO 12944 an evenly rounding is essential. Only with the products of Beveltools you can rapidly achieve a constant quality when rounding metal.

### Fast and flexible

Rounding small openings from a diameter of 18 mm becomes child's play due to the compact and lightweight design. Rounding metal now has an unprecedented degree of flexibility.

### Better working conditions

Lightweight and almost vibration-free. The chips are large enough to immediately drop to the ground. No hazardous dust particles and/or combustion gases are released.

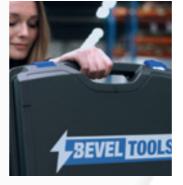
## Uniform quality

A larger bonding surface is created for paint and coatings due to the uniform radius. Additionally, penetration protection is not required any longer to prevent chafing when feeding through cables, wiring and/or piping.

### No finishing

When using products of Beveltools, the final result is smooth, perfect and consistent, eliminating the need for finishing.





## Are you interested and curious about which of the Beveltools concepts best suits your application and work?

- → Have a look on the next few pages, which explain both concepts, Bevel Mate® and Bevel Mite®.
- Visit our website www.beveltools.com for more information and various demonstration videos.
- Or contact us for a demonstration at your business location.

Beveltools, the Game Changer

## **Materials**

Would you always like to achieve the best and consistent end results when preparing an edge, beveling or rounding? With the Beveltools bevel heads, this can always be done quickly and cheaply, regardless of the metal type.

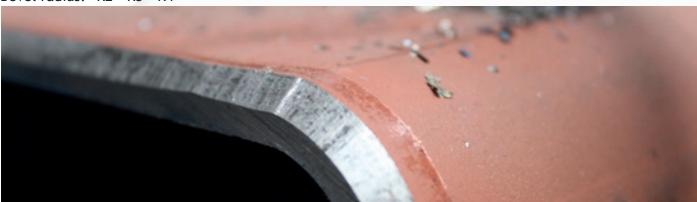
Beveltools currently has 3 types of bevel heads:

- ✓ Steel
- ✓ Aluminum
- ✔ Premium

All types of bevel heads are available for the Bevel Mite® (max depth 6 mm) and Bevel Mate® (max depth 12 mm) concepts.

Bevel angle: 15°-22,5°-30°-37,5°-45°-52,5°-60°

Bevel radius: R2 - R3 - R4







## Steel

The first bevel heads in the Beveltools range were the bevel heads for steel. The Beveltools bevel heads for steel are suitable for beveling and rounding the most common types of steel, for example ST37.

The steel bevel heads are not that suitable for rounding and beveling harder steel types. For optimum results on these steel types, we recommend the Premium bevel head.

## Aluminum

The characteristics of non-ferrous metals, such as aluminum, lead to the material sticking to the cutting surfaces of the bevel heads for steel. That is why Beveltools has developed a bevel head with the perfect cutting angle for this group of metals.

The combination of the correct geometry and coating ensure that rounding or beveling can be performed consistently on aluminum in any hardness, without the use of any lubricant.

## New: Premium bevel head





## Plasma-/ laser-cut steel

The harder steel types, plasma-/laser-cut steel and stainless steel, led to a reduced tool life of the bevel head for steel and resulted in sparking.

The Beveltools R&D department has worked hard on improving the application of the patented technology on harder steel types. With the Premium bevel head, Beveltools has managed to create a bevel head with a broader area of application and exceptional performance. As a result, the Beveltools bevel head can now be used on a wider range of steel types.

The tool life of the new Premium bevel head has been improved by 150-200% compared to the steel bevel head.

This revolutionary next generation of bevel heads has been produced with the latest state-of-the-art hard metal components, grinding technology and coatings.



"The Bevel Mate® EBA-12 with the Premium bevel head operates 50% faster and is considerably smoother than using a sanding belt without producing grinding dust. The end result has an exact radius and is continuous without burrs, eliminating the need for finishing."

For the best end result, it is highly important to choose the right bevel head that is the most suitable for the job at hand. The diagram below is a guide for making the right choice.

|         | S235 | >S355   | Plasma/<br>laser cut<br>staal | RVS 304  | RVS 316 | Non-ferro<br>metalen |
|---------|------|---------|-------------------------------|----------|---------|----------------------|
| STL     | 00   | $\odot$ | $\odot$                       | <b>:</b> | 8       | 8                    |
| Premium | 000  | 000     | 000                           | 00       | $\odot$ | 8                    |
| ALU     | 8    | 8       | 8                             | 8        | 8       | 000                  |

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## In the field

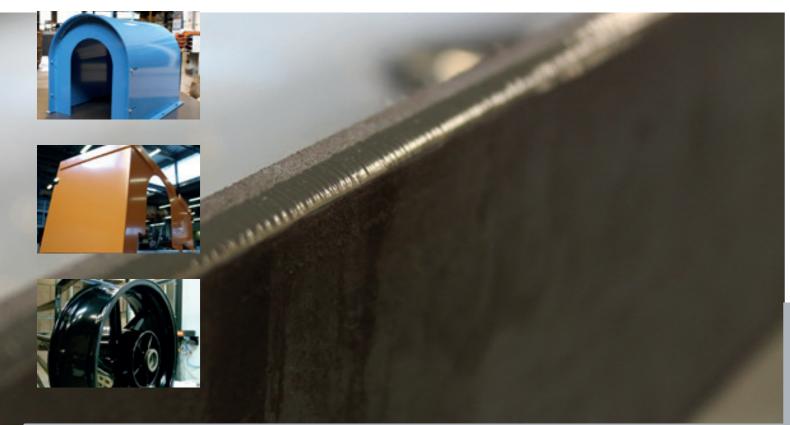


After testing, Luma Hengelo BV enthusiastically switched to the Bevel Mate® EBA-12 with Premium bevel heads. Not only was the more than 300 meters achieved on ST52 laser-cut products decisive, the fact that the Bevel Mate® EBA-12 is easier and lighter to use than the current machine, its user-friendliness and the reduction of operating vibrations also played a role in the decision.



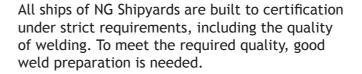
"We can now keep beveling without turning and swapping the cutting tips. It really saves us a lot of time and therefore money. We are very happy with these new Premium bevel heads and we will definitely keep using them."





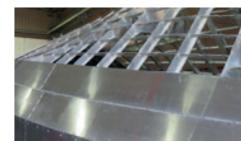


The employees of Next Generation Shipyards are known as builders of seaworthy workboats.



For paint applications, the rounding of sharp edges is necessary. These edges are also rounded to prevent injury and make the look more pleasing to the eye.







Dirk Keizer, project manager and member of the management team: "During the demonstration of the Beveltools products we became enthusiastic, seeing the impeccable end result. We have been working with the Bevel Mite® ABIS-06 for a while now and we are very pleased with it. It helps us to raise our quality level, saving us time and money. It was definitely worth trading the grinding disc for this machine."







For lighter bevelling and rounding work up to a depth of 6 mm, you can use the Bevel Mite® concept. The Bevel Mite® concept is highly compact and manoeuvrable, and is available in 2 super lightweight models; with an electric (EBI-06) and a pneumatic motor (ABIS-06).



The Bevel Mite® Premium concept has unique features;

- a precise depth adjustment in 0,1 mm increments,
- the new spindle makes changing the bevel head even simpler and quicker
- and a rotating flange head.



**Bevel Tip** 

Visit our website www.beveltools.com/bevelmite/ for more information, sales outlets, user manuals and demonstration videos for both products.

## **Bevel Mite® EBI-06**







| BEVEL O MITE               | EBI-06  |  |
|----------------------------|---|--|
| Part no.                   | 1031000                                       |  |
| Motor                      | Elektric                                      |  |
| Max. bevel depth           | 6 mm  |  |
| Bevel radius               | R2 - R3 - R4                                  |  |
| Bevel angle                | 15° - 22,5° - 30° - 37,5° - 45° - 52,5° - 60° |  |
| Air pressure               | -   |  |
| Air consumption            | -   |  |
| Power                      | 500 W   |  |
| Voltage                    | 230 V / 120 V                                 |  |
| Speed                      | 11.000 rpm                                    |  |
| Weight                     | 1,6 kg  |  |
| Min. pipe/opening diameter | 22 mm   |  |
| Price                      | € 599,00                                      |  |
|                            |   |  |



**Bevel Mite® EBI-06 Premium** 









| BEVEL MITE                 | EBI-06 Premium                                |  |
|----------------------------|---|--|
| Part no.                   | 1031010                                       |  |
| Motor                      | Elektric                                      |  |
| Max. bevel depth           | 6 mm  |  |
| Bevel radius               | R2 - R3 - R4                                  |  |
| Bevel angle                | 15° - 22,5° - 30° - 37,5° - 45° - 52,5° - 60° |  |
| Air pressure               | -   |  |
| Air consumption            | -   |  |
| Power                      | 500 W   |  |
| Voltage                    | 230 V / 120 V                                 |  |
| Speed                      | 11.000 rpm                                    |  |
| Weight                     | 2,0 kg  |  |
| Min. pipe/opening diameter | 22 mm   |  |
| Price                      | € 799,00                                      |  |
|                            |   |  |

# BEVEL O MITE

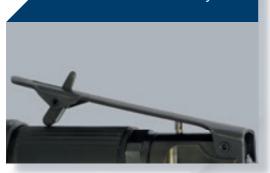






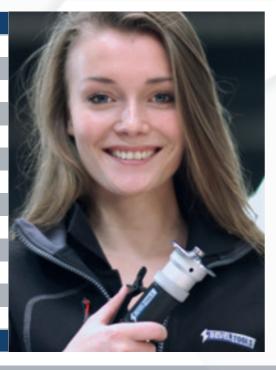


## Saftety lever



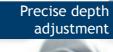


| BEVEL O MITE               | ABIS-06                                       |  |
|----------------------------|---|--|
| Part no.                   | 1122000                                       |  |
| Motor                      | Pneumatic                                     |  |
| Max. bevel depth           | 6 mm  |  |
| Bevel radius               | R2 - R3 - R4                                  |  |
| Bevel angle                | 15° - 22,5° - 30° - 37,5° - 45° - 52,5° - 60° |  |
| Air pressure               | 6 bar   |  |
| Air consumption            | 310 ltr/min                                   |  |
| Power                      | 0,5 PK / 0,38 Kw                              |  |
| Voltage                    | -   |  |
| Speed                      | 25.000 rpm                                    |  |
| Weight                     | 0,8 kg  |  |
| Min. pipe/opening diameter | 22 mm   |  |
| Price                      | € 398,00                                      |  |
|                            |   |  |





Bevel Mite® ABIS-06 Premium







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|    |        |               |
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|    | 200    | CO CONTRACTOR |
|    |        | CHANGE.       |

|                            | -   |
|----------------------------|---|
| BEVEL MITE                 | ABIS-06                                       |
| Part no.                   | 1122010                                       |
| Motor                      | Pneumatic                                     |
| Max. bevel depth           | 6 mm  |
| Bevel radius               | R2 - R3 - R4                                  |
| Bevel angle                | 15° - 22,5° - 30° - 37,5° - 45° - 52,5° - 60° |
| Air pressure               | 6 bar   |
| Air consumption            | 310 ltr/min                                   |
| Power                      | 0,5 PK / 0,38 Kw                              |
| Voltage                    | -   |
| Speed                      | 25.000 rpm                                    |
| Weight                     | 1,1 kg  |
| Min. pipe/opening diameter | 22 mm   |
| Price                      | € 598,00                                      |
|                            |   |

**Bevel Tip** 

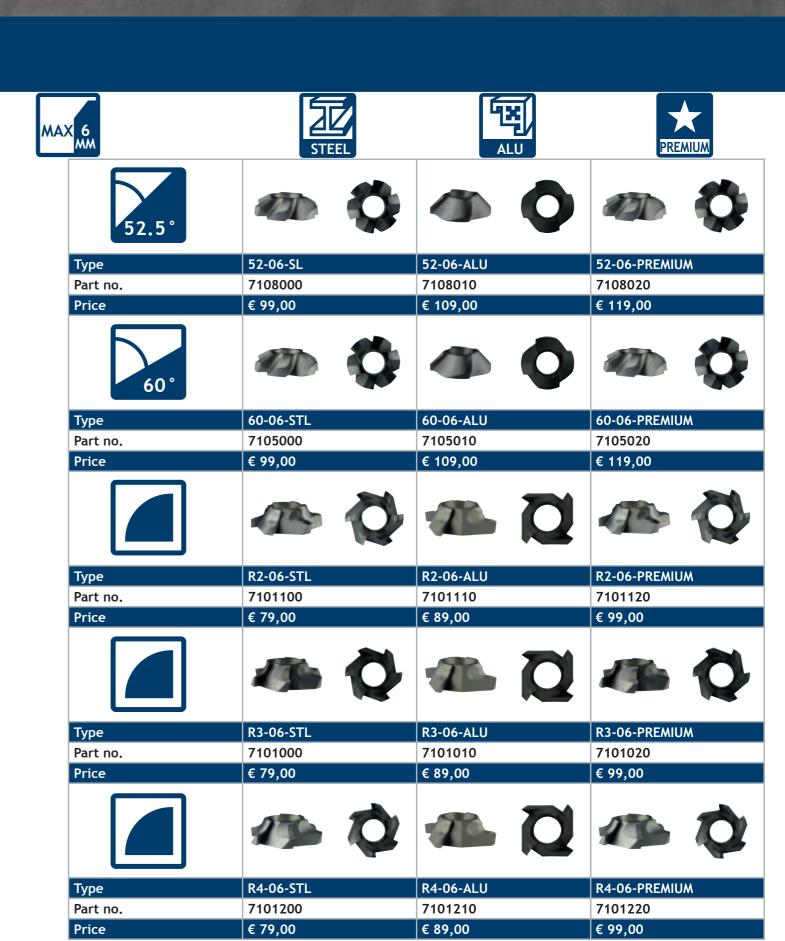
www.beveltools.com/bevelmite/ for more information, sales outlets, user manuals and demonstration

videos for both products.

Visit our website

# Bevel heads BEVELOWIE

| AX 6     | STEEL     | ALU       | PREMIUM       |
|----------|-----------|-----------|---------------|
| 15°      |           |           |               |
| Туре     | 15-06-STL | 15-06-ALU | 15-06-PREMIUM |
| Part no. | 7106000   | 7106010   | 7106020       |
| Price    | € 89,00   | € 99,00   | € 109,00      |
| 22.5°    |           | ) • (     |               |
| Туре     | 22-06-STL | 22-06-ALU | 22-06-PREMIUM |
| Part no. | 7107000   | 7107010   | 7107020       |
| Price    | € 89,00   | € 99,00   | € 109,00      |
| 30°      |           | 3 0       |               |
| Туре     | 30-06-STL | 30-06-ALU | 30-06-PREMIUM |
| Part no. | 7104000   | 7104010   | 7104020       |
| Price    | € 89,00   | € 99,00   | € 109,00      |
| 37.5°    |           |           |               |
| Туре     | 37-06-STL | 37-06-STL | 37-06-PREMIUM |
| Part no. | 7103000   | 7103010   | 7103020       |
| Price    | € 99,00   | € 109,00  | € 119,00      |
| 45°      |           |           |               |
| Туре     | 45-06-STL | 45-06-ALU | 45-06-PREMIUM |
| Part no. | 7102000   | 7102010   | 7102020       |
| Price    | € 99,00   | € 109,00  | € 119,00      |



3



## In the field

Located in El Dorado, KS, ConFab Incorporated, part of C-Tech Industrial Group, specializes in custom made pipe and steel construction for commercial, industrial and petrochemical applications.

Jesus Arredondo: "Before we purchased the Bevel Mite® ABIS-06 we were using a bur bit and it would take on average 45 seconds to 1 minute to bevel a 4 cm diameter hole. Now with this tool we are averaging 7 to 10 seconds per hole and that a lot in an 8 hour day."









Duotank Beverage Solutions in Holland is an important partner in the beer industry. They develop and produce beer tank systems and all supporting solutions.

To produce these systems there are a lot of small holes and edges that need to be beveled and deburred quickly. In the past they had used a bur or grinding disc.



"Since we began using the Bevel Mite® EBI-06 we can do our job a lot quicker and we get a more consistent quality. This provides us with additional advantages in the production process, so we are very happy."



# BEVEL MATE

The Bevel Mate® concept has been designed for heavy-duty bevelling and radius work, bevelling up to a depth of 12 mm and is available in 2 models; with a powerful electric (EBA-12) and a powerful pneumatic motor (ABA-12).

Bevel Mate® EBA-12



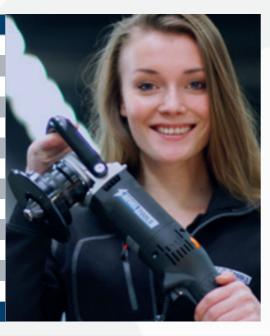








| BEVEL MATE                 | EBA-12  |  |
|----------------------------|---|--|
| Part no.                   | 2031100                                       |  |
| Motor                      | Elektric                                      |  |
| Max. bevel depth           | 12 mm   |  |
| Bevel radius               | R2 - R3 - R4                                  |  |
| Bevel angle                | 15° - 22,5° - 30° - 37,5° - 45° - 52,5° - 60° |  |
| Air pressure               | -   |  |
| Air consumption            | -   |  |
| Power                      | 1,53 KW                                       |  |
| Voltage                    | 230 V / 120 V                                 |  |
| Speed                      | 10.500 rpm                                    |  |
| Weight                     | 4,5 kg  |  |
| Min. pipe/opening diameter | 41 mm   |  |
| Price                      | € 998,00                                      |  |
|                            |   |  |





Bevel Tip

Visit our website www.beveltools.com/bevelmate/ for more information, sales outlets, user manuals and demonstration videos for both products.







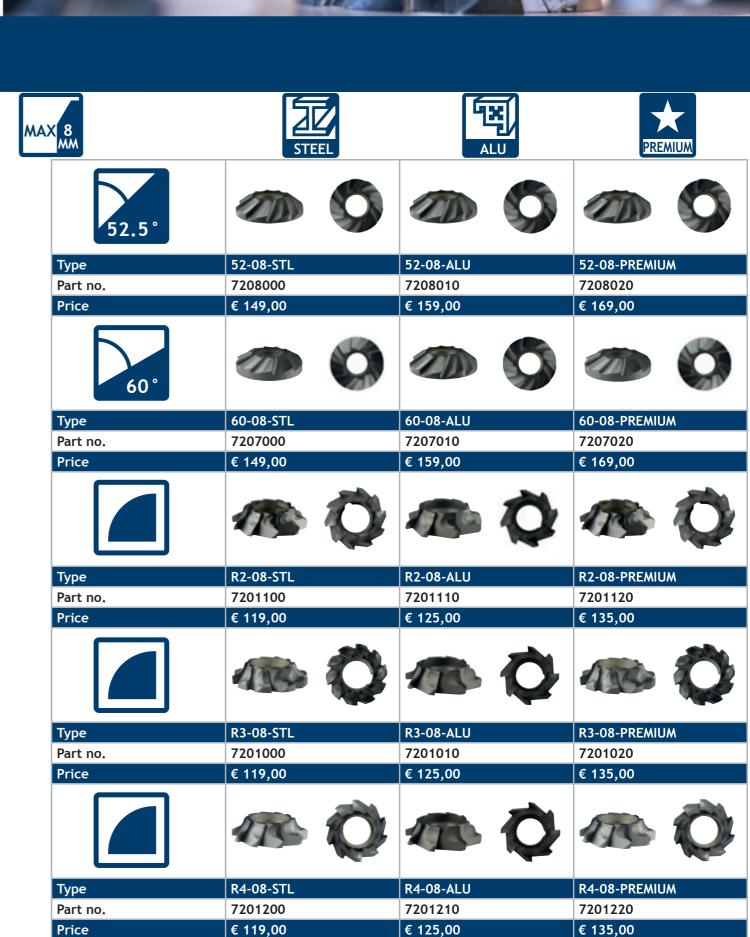




| BEVEL O MATE               | ABA-12  |
|----------------------------|---|
| Part no.                   | 2032000                                       |
| Motor                      | Pneumatic                                     |
| Max. bevel depth           | 12 mm   |
| Bevel radius               | R2 - R3 - R4                                  |
| Bevel angle                | 15° - 22,5° - 30° - 37,5° - 45° - 52,5° - 60° |
| Air pressure               | 6 bar   |
| Air consumption            | 1100 ltr/min                                  |
| Power                      | 2 PK /1,48 KW                                 |
| Voltage                    | -   |
| Speed                      | 10.000 rpm                                    |
| Weight                     | 5,66 kg                                       |
| Min. pipe/opening diameter | 41 mm   |
| Price                      | € 1.895,00                                    |
|                            |   |

# Bevel heads Bava O MATE

| AX 8     | STEEL     | ALU       | PREMIUM       |
|----------|-----------|-----------|---------------|
| 7<br>15° |           |           |               |
| Туре     | 15-08-STL | 15-08-ALU | 15-08-PREMIUM |
| Part no. | 7205000   | 7205010   | 7205020       |
| Price    | € 119,00  | € 125,00  | € 135,00      |
| 22.5°    |           |           |               |
| Туре     | 22-08-STL | 22-0-ALU  | 22-08-PREMIUM |
| Part no. | 7206000   | 7206010   | 7206020       |
| Price    | € 119,00  | € 125,00  | € 135,00      |
| 30°      |           |           |               |
| Туре     | 30-08-STL | 30-08-ALU | 30-08-PREMIUM |
| Part no. | 7204000   | 7204010   | 7204020       |
| Price    | € 119,00  | € 125,00  | € 135,00      |
| 37.5°    |           |           |               |
| Туре     | 37-08-STL | 37-08-STL | 37-08-PREMIUM |
| Part no. | 7203000   | 7203010   | 7203020       |
| Price    | € 129,00  | € 135,00  | € 145,00      |
| 45°      |           |           |               |
| Туре     | 45-08-STL | 45-08-ALU | 45-08-PREMIUM |
| Part no. | 7202000   | 7202010   | 7202020       |
| Price    | € 149,00  | € 159,00  | € 169,00      |

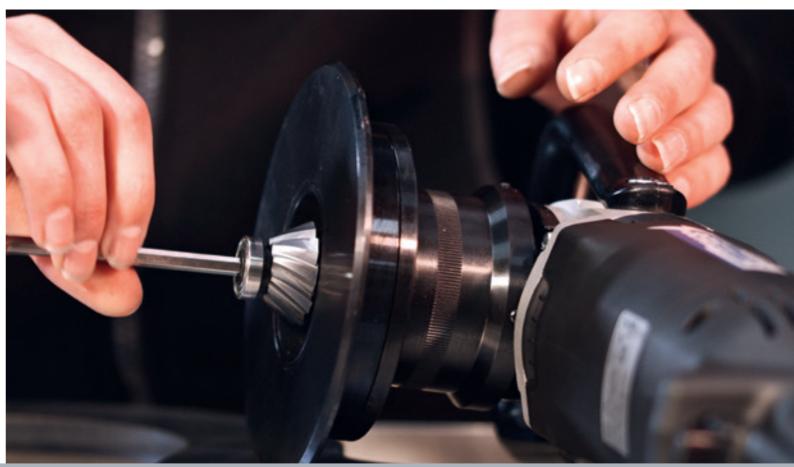




# Bevel heads Baya O MATE

| 12<br>MM | STEEL     | ALU       | PREMIUM       |
|----------|-----------|-----------|---------------|
| 7<br>15° |           |           |               |
| Туре     | 15-12-STL | 15-12-ALU | 15-12-PREMIUM |
| Part no. | 7305000   | 7305010   | 7305020       |
| Price    | € 159,00  | € 169,00  | € 179,00      |
| 22.5°    |           |           |               |
| Туре     | 22-12-STL | 22-12-ALU | 22-12-PREMIUM |
| Part no. | 7306000   | 7306010   | 7306020       |
| Price    | € 159,00  | € 169,00  | € 179,00      |
| 30°      |           |           |               |
| Туре     | 30-12-STL | 30-12-ALU | 30-12-PREMIUM |
| Part no. | 7304000   | 7304010   | 7304020       |
| Price    | € 159,00  | € 169,00  | € 179,00      |
| 37.5°    |           |           |               |
| Туре     | 37-12-STL | 37-12-ALU | 37-12-PREMIUM |
| Part no. | 7303000   | 7303010   | 7303020       |
| Price    | € 169,00  | € 179,00  | € 189,00      |
| 45°      |           |           |               |
| Туре     | 45-12-STL | 45-12-ALU | 45-12-PREMIUM |
| Part no. | 7302000   | 7302010   | 7302020       |
| Price    | € 189,00  | € 199,00  | € 209,00      |
|          |           |           |               |





# In de praktijk



At Jos van den Bersselaar Constructie BV in Udenhout, quality has always been

paramount and ultimately it became a specialism: not supplying steel, but solutions. The company is specialized in high-performance, lightweight structures made of steel, but also made of aluminum and stainless steel.

Lots of holes have to be rounded in these structures. This rounding should have a constant radius of at least 2, because the workpieces are galvanized and coated. In the past this regularly resulted in major challenges. It cost the company a lot of time and effort to supply the expected high quality using a machine with disposable tips.

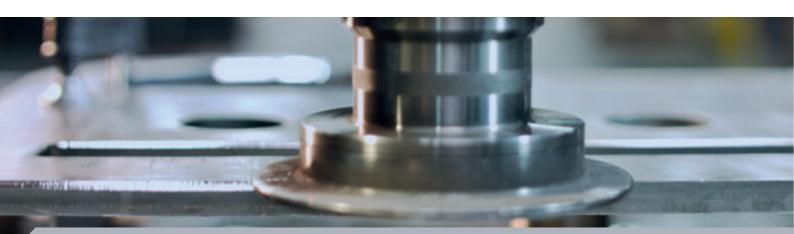
After watching a demonstration of the Bevel Mate® EBA-12, they were immediately enthusiastic and a second machine was purchased within six months. This was the perfect solution to the holes issue.







Maarten van de Wouw, CWL: "The machine with disposable tips would already be blunt after using it 2 to 3 times, so that did not work for us. We work a lot with hard materials and laser-cut steel. The Bevel Mate® EBA-12 is truly ideal for rounding the holes in workpieces because of the long tool life achieved and its high level of user-friendliness. We are very happy that we can now supply our high quality to our customers without issues."





A well-renowned company in the oil, gas and chemical industry from Texas, USA, had already been introduced to the Bevel Mate® concept, but - as is often the case - there was no time to go into the field and view a machine in action.

Two weeks later, it turned out that it had been unwise not to free up some time for this. They were behind schedule on a project. If they failed to meet the deadline, they would be facing severe penalties. That was enough reason for a demonstration of the Bevel Mate® EBA-12, together with all the workers involved.

During the demonstration, it quickly turned out that the skeptical attitude of the workers was completely unfounded. The Bevel Mate® EBA-12 proved to be 15 times faster than the cut-off wheel in creating a bevel of exactly 37.5° for an accurate weld.





"After using the Bevel Mate® EBA-12 for one week, we had made up all the lost time and were even a week ahead of schedule. For our next project, we will definitely be using this machine from the start."

## 2013 January February March Foundation Beveltools April May June July August Opening office USA September October November December 2014 January February March Bevel Mite® ABIS-06 April Opening office Korea May June Move head quaters July August Bevel Mate® EBA-12 September Bevel Mite® EBI-06 October November December 2015 January February March Bevel Mate® ABA-12 April May June July August September Aluminum bevel heads October November December 2016 January **February March** Bevel Mite® Premium April May June July August September Premium bevel heads October November

December

2017

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BEVEL TOOLS

## Beveltools, the Game Changer

## History

2013 was an exciting year. An American-Korean duo of inventors developed a revolutionary new bevel tool. This created a new standard for rounding and bevelling metal. Entrepreneur Jan Enno Hofman recognized the quality and the innovative application of it, leading to the incorporation of Beveltools.

## **Future**

The current team of specialists is continuously busy developing new solutions. It must be possible to make bevelling and rounding metal easier, more accurate, faster and cheaper. The daily struggles one faces when rounding and bevelling metal creates our drive to provide tools that can be used to create perfect end results. The basic assumptions used here are cost and time savings, but also user-friendliness.

With Beveltools your company will be ready for the future.



www.beveltools.com